





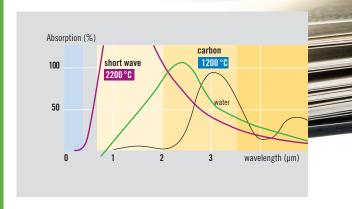
Books, brochures, labels, forms, foils or packaging are printed using various processes. However, all these processes have the same requirement that the ink must be totally dried or cured before the printed material is stacked, cut, folded or processed further. Dependent on the type of ink, UV or IR emitters are used for drying and curing. By necessity, this is very much connected with energy consumption. Today, it is always worthwhile to have a good look at these processes and to look for techniques which provide the optimum results at the best possible energyefficiency. Excelitas offers speciality light sources which are precisely matched to the properties of the coating to be dried. For more than 30 years, Excelitas has supplied Noblelight infrared emitters to the graphics industry.

## **Experience Pays**

Serviettes with flexographic printing, brochures with offset litho, screen printing for publicity materials or glass in cars, different materials are printed in different ways. Excelitas has decades of experience with all conventional printing techniques.

#### The correct wavelength

The wavelength of the infrared radiation has a significant influence on the drying process. Short wave radiation is more energetic and penetrates deeper. Therefore, a safe drying at higher thicknesses of inks or coatings is possible. Medium wave radiation is very easily absorbed into water and then converted directly into heat. The Noblelight carbon emitter was developed precisely for the medium wavelength range. All Carbon infrared CIR® combine effective medium wave radiation with high power densities and accelerate the drying of aqueous inks and lacquers at high efficiency. Extensive tests have shown that carbon emitter dry water-soluble lacquers significantly more efficiently than short wave infrared emitters. A carbon infrared emitter requires up to 30% less energy for drying than a conventional, short wave emitter.





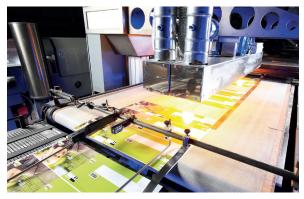
# Infrared Heat for Efficient Printing – no matter which procedure

Whether classic printing processes or modern digital printing - the ink must be dried as quickly as possible to keep pace with the printing.

With water-based inks, much can be gained with a simple drying system change. If a Noblelight Carbon Infrared (CIR) system is used to replace a dryer fitted with short wave emitters operating in the near infrared (NIR) region then, very often, the full capacity of high-speed print heads can be best achieved.

Other printing inks absorb short-wave infrared radiation best and through the matching infrared system in the printing machine, print speed and print quality can be increased.

No matter whether packaging printing, Book on Demand, Invoices that need a printed code or address in a field, photo display or truck tarpaulin, infrared emitters dry all prints quickly and efficiently.



Personalized mailings



Printing of parking tickets

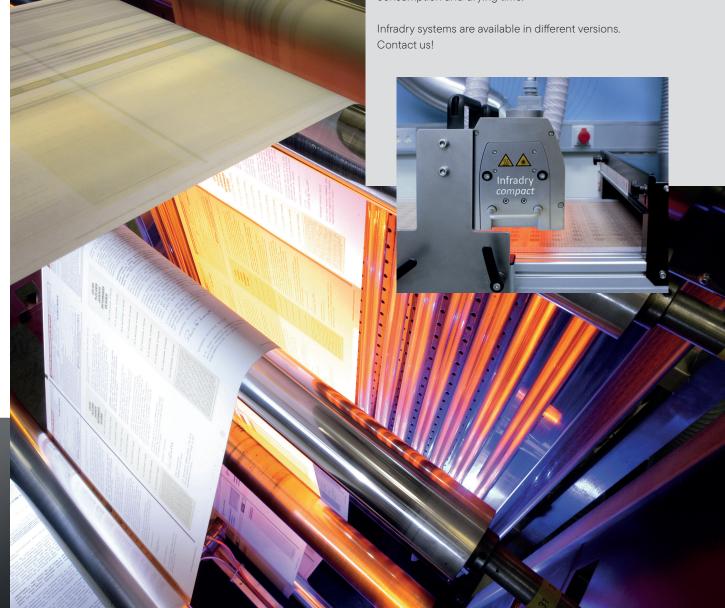




Print on promotional materials



Nobleligt Infradry systems from Excelitas make printing and coating applications significantly more efficient, as infrared emitters work in conjunction with a specially developed air management system. This reduces energy consumption and drying time.



## Glueing, treatment and much more



Coating of corrugated board



In-line glueing of printed material

Many finishing stages are connected with a heating process in the manufacture or treatment of paper or corrugated board and even for the glueing of printed items. Infrared radiation helps to promote efficient drying, curing or adhesive activation.



Coating of paper for medical purposes



Anti-slip coating on paper tray mats

## Checked, Tested and Proven

Excelitas offers infrared emitters for the industrial sector, which are precisely matched to the product and process. This helps to increase production speed, improve quality and, not least, reduce costs.

Excelitas has been supplying infrared emitters to the graphics industry for the past 30 years. Working with printing machine and dryer manufacturers, new market requirements are analysed and new emitters developed. Customers can be offered tailored component solutions to meet specific requirements or focussed development projects can be carried out. Users also receive support in implementing the results within energy-efficient dryer concepts for the future. This implementation helps to save electrical energy, increase machine speed and expand the range/process window of the dryer system.

### **Modern numerical methods**

Tests at our in-house Application Center or on site have been carried out for many years to analize the heating process.

Previously, the data built up over decades and held in our data banks were more than sufficient for initial assessments.

Today, modern numerical methods are available.

Ray tracing and Computational Fluid Dynamics are very valuable methods used, for example, to optimize the homogeneity of heating of surfaces or to minimize edge zone losses. Modern numerical methods can help to keep down development expenditure and hence overall costs.



Air management is optimized in IR systems with the help of computer-aided methods (CFD)

## **About Excelitas Technologies**

Excelitas is a leading provider of advanced, life-enriching technologies that make a difference, serving global market leaders in the life sciences, advanced industrial, next-generation semiconductor, aerospace and defense end markets. Headquartered in Pittsburgh, PA, USA, Excelitas is an essential partner in the design, development and manufacture of photonic technologies, offering leading-edge innovation in sensing, detection, imaging, optics, and specialty illumination for customers worldwide. Excelitas is at the forefront of addressing many of the relevant megatrends impacting the world today, including precision medicine, industrial automation, artificial intelligence, connected devices (IoT) and military modernization.

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